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**DRYING CABINET COMPRISING A CLEANING DEVICE**

[0001] The invention is directed to a drying cabinet of the type indicated in the preamble of claim 1.

[0002] Drying cabinets of the kind mentioned above are used, for example, for drying pharmaceutical or chemical products or foods such as milk, proteins, soups, fruits, vegetables and the like. Drying is often carried out under vacuum and the drying cabinets are designed accordingly.

[0003] These drying cabinets become soiled in operation and this dirt must be eliminated by cleaning. Formerly, this was performed manually; but guidelines have existed for some time which can only be met when cleaning devices are provided whose operation can be documented.

[0004] A drying cabinet of the type indicated in the preamble of claim 1 is known from DE-C1-198 08 408. Its upper wall has a pipe connection piece which can be closed in a vacuum-tight manner, a cleaning device being insertable into the interior of the drying cabinet through this pipe connection piece. This cleaning device, which is driven by a motor, has jets or nozzles through which the cleaning fluid can be sprayed into the individual tiers of the drying cabinet. The jet of cleaning agent exits the nozzle horizontally. Because the nozzle is swivelable horizontally, the jet can also reach the corners of the interior of the drying cabinet.

[0005] A drying cabinet which is outfitted with a stationary cleaning device is known from DE-A1-100 28 895. Pipes arranged on both sides of the shelves have a

plurality of nozzles through which the cleaning agent can be sprayed onto the individual shelves.

[0006] DE-C1-36 09 115 discloses a baking oven having a device for supplying expanded wet steam. Further, there is a rinsing device by means of which suds can be introduced into the baking chamber through spray nozzles.

[0007] US-A-4,732,172 discloses a washing device for transfer carts and EP-A2-1 055 462 discloses a device for cleaning germination decks. Further, a drying device is known from US-A-6,158,146.

[0008] It is the object of the invention to provide a drying cabinet with a cleaning device whose cleaning action is further improved compared to the previously known prior art.

[0009] This object is met according to the invention through the features of claim 1. Advantageous further developments of the invention are indicated in the dependent claims.

[0010] Embodiment examples of the invention are described more fully in the following with reference to the drawings.

[0011] Fig. 1 shows a vertical section through a drying cabinet with a view of a cleaning device;

[0012] Fig. 2 shows a horizontal section with a top view of the cleaning device;

[0013] Fig. 3 shows details of a spray arm;

[0014] Fig. 4 shows a device for transporting the cleaning device;

[0015] Fig. 5 shows a drying cabinet with integrated cleaning device; and

[0016] Fig. 6 shows a variant of a spray arm.

[0017] In Fig. 1, which shows a vertical section through a drying cabinet with a view of a cleaning device, a drying cabinet in its entirety is designated by 1. This drying cabinet 1 comprises a housing cube 2 which is open on one side and which can be closed on the open side by a door 3. When the drying cabinet 1 is designed as a vacuum drying cabinet, a seal, not shown, is fastened to the door 3. The interior of the drying cabinet 1 is designated by 4. This interior 4 is subdivided by heating plates 5 which are designed as shelves upon which product trays 6 can be placed. These product trays 6 are removable. Therefore, they can be cleaned outside of the drying cabinet 1 in a particularly efficient manner. Only one of the product trays 6, that on the topmost heating plate 5, is shown. All product trays 6 are removed from the drying cabinet 1 when cleaning work is performed on the drying cabinet 1; for this reason, the one product tray 6 is indicated in dashed lines to show its position. The bottom of the drying cabinet 1 can also contain a heating plate 5.

[0018] A cleaning device 10 is inserted into the drying cabinet 1. This cleaning device 10 is either arranged in a stationary manner in the drying cabinet 1 or can advantageously be inserted into and then removed from the drying cabinet 1. This is shown again in detail. When the cleaning device 10 is removable, it can be used successively for a plurality of drying cabinets 1. This economizes on capital investment because only one cleaning device 10 need be procured for a large number of drying cabinets.

[0019] The cleaning device 10 comprises a support or carrier 11 to which is attached a plurality of horizontal support arms 12. The quantity of support arms 12 is equal to the quantity of intermediate spaces between the top of the interior space 4, the heating plates 5 and the bottom of the interior space 4 of the drying cabinet 1. A spray arm 13 which rotates around the vertical axis A is rotatably arranged at each of the support arms 12. Every spray arm 13 is outfitted with a quantity of nozzles 14. These nozzles 14 are so constructed in a known manner that the liquid jet exits at an inclination to the longitudinal axis of the spray arm 13 so that the spray arm 13 is set in rotation about the axis A by the recoil of the spray jet. Accordingly, a motorized drive unit of the spray arm 13 can be dispensed with. The carrier 11 has a duct 15 in its interior through which the cleaning agent reaches the support arms 12 and then, through cavities 16 in the support arms 12, arrives at the spray arms 13.

[0020] In the present embodiment example, the carrier 11 is supported on the interior bottom of the drying cabinet 1. It can be fixedly mounted thereon or can simply rest upon this interior base so that it can be removed. Other solutions are possible within the framework of the invention; for example, supporting on the heating plates 5, e.g., the topmost heating plate 5, or supporting in guide rails at the two side walls of the interior space 4 of the drying cabinet 1.

[0021] The carrier 11 has an opening 20 through which the cleaning agent can enter into the duct 15. The cleaning agent which can be supplied in this way then travels through the duct 15 to the cavities 16 of the individual support arms 12 and

arrives at the interior of the individual spray arms 13, through whose nozzles 14 it can be sprayed into the interior 4 of the drying cabinet 1.

[0022] A closable bore hole in the bottom of the drying cabinet 1 through which the cleaning agent can flow is known from DE-C1-198 08 408 but is not shown.

[0023] Fig. 2 shows a horizontal section through the drying cabinet 1 with a top view of the cleaning device 10. Also shown is a top view of a support arm 12 which is connected to the carrier 11 and a spray arm 13 which is fastened to the support arm 12 so as to be rotatable around the axis A. The spray arm 13 has nozzles 14. On one of the legs of the spray arm 13, the nozzles 14 lie on top and so are indicated in Fig. 2 by solid lines, whereas on the other leg they are arranged on the underside and are therefore shown in dashed lines. The rotation of the spray arm 13 around the axis A is indicated by an arrow.

[0024] The opening 20 in the carrier 11 is also shown. A connection piece 21 adjoins this opening 20 and is connected at the other side to a pipe guide-through 22 which penetrates the side wall of the housing cube 2 of the drying cabinet 1. Couplings at this pipe guide-through 22 by which the connection piece 21 can easily be connected to the pipe guide-through 22 and by which this pipe guide-through can easily be connected to a connection line, not shown, for the cleaning agent are not shown because the known prior art contains usable solutions for this. The drawings also do not show means by which the pipe guide-through 22 can be closed in a tight manner when the cleaning device 10 has been removed from the drying cabinet 1.

[0025] Fig. 3 shows an advantageous construction of a spray arm 13 with its nozzles 14. Also shown is a flow duct 24 which communicates with the cavity 16 of the support arm 12. Accordingly, the cleaning agent can flow from the cavity 16 into the flow duct 24 and can then enter the interior 4 (Fig. 1) of the drying cabinet 1 through the individual nozzles 14.

[0026] Nozzles 14 which spray approximately horizontally are advantageously provided at the radial ends of the spray arm 13, which serves to distribute the cleaning agent in the interior 4 in an optimal manner. Another nozzle 14 in the middle portion 25 of the spray arm 13 also serves this purpose. The step whereby the two legs of the spray arm 13 are arranged so as to be offset in height also serves for optimal distribution of the cleaning agent. The leg having nozzles 14 spraying upward is arranged farther down, while the leg having nozzles 14 spraying downward is arranged farther up.

[0027] Fig. 4 shows the drying cabinet 1 with open door 3, not shown, and a device for transporting the cleaning device 10. Drying cabinets 1 for the chemical, pharmaceutical and foodstuffs industries can have substantial dimensions, e.g., approximately 2 x 2 x 2 m. The cleaning device 10 has corresponding dimensions and, therefore, considerable weight. A transporting device 40 of this kind is advantageous for enabling one person to cope with inserting the cleaning device 10 into and removing it from the drying cabinet 1. The transporting device 40 is movable by means of wheels 41 on the surface 42 upon which the drying cabinet 1 stands. The transporting device 4

has coupling means 43 by which the cleaning device 10 can be connected to the transporting device 40 in a frictional engagement.

[0028] It can be seen from Figs. 1 and 2 that owing to the shape of the cleaning device 10 it is not possible to remove the product trays 6 from or insert them into the drying cabinet 1 when the cleaning device 10 is inserted in the drying cabinet 1. However, this is only true when the product trays 6 are so dimensioned that they correspond approximately to the width and depth of the heating plates 5. With smaller product trays 6, this problem does not occur. Accordingly, before the drying cabinet 1 can be loaded or unloaded when using product trays 6 of this size, the cleaning device 10 must be removed from the drying cabinet 1. The transporting device 40 which is shown schematically advantageously serves for this purpose. The transporting device 40 is also applied when a cleaning device 10 is used for a plurality of drying cabinets 1 successively as was already mentioned above.

[0029] Further, in contrast to Figs. 1 and 2, Fig. 4 shows a different placement of the connection of the cleaning device 10 for supplying with cleaning agent. In this instance, the pipe guide-through 22 is arranged in the rear wall of the drying cabinet 1 and the opening 20 is located at a front side of the carrier 11 facing the pipe guide-through 22. The opening 20 and the pipe guide-through 22 can be constructed as a quick-coupling, so that the cleaning device 10 is automatically coupled to a line for the cleaning agent when the cleaning device 10 is moved into the drying cabinet 1.

[0030] If the cleaning device 10 is to be an integral component part of the drying cabinet 1, that is, not removable, the carrier 11 is advantageously designed in such a way that it

does not impede insertion and removal of large product trays 6. An advantageous construction of this kind is shown in Fig. 5.

[0031] In this case, the carrier 11 is arranged in one of the corners of the drying cabinet 1. The support arms 12 which are fastened to the carrier 11 are swivelable. Accordingly, the carrier 11 with the support arms 12 rigidly fastened thereto can be rotatable around its own axis or the support arms 12 can be swivelable around the carrier 11. The idle position of the support arms 12 with the spray arm 13 fastened thereto is indicated by solid lines in Fig. 5; the position occupied when carrying out cleaning is shown by dashed lines. In this case, the support arm 12 projects diagonally into the interior 4 of the drying cabinet 1 toward its center.

[0032] A variant of a spray arm 13 is shown in a schematic top view in Fig. 6. As in the embodiment example in Fig. 3, the nozzles 14 of one arm spray downward and those of the other arm spray upward. The nozzles 14 at the radial ends of the spray arm 13 do not spray in radial direction, but rather at an appreciable inclination to the longitudinal axis of the spray arm 13, which produces the force for the rotation of the spray arm 13 around its axis of rotation A as a result of the recoil of the spray jet.

[0033] Further constructions are possible within the framework of the general idea of the invention. In sum, a drying cabinet (1) with a cleaning device (10) having an improved cleaning action is provided by means of the invention and its variants.